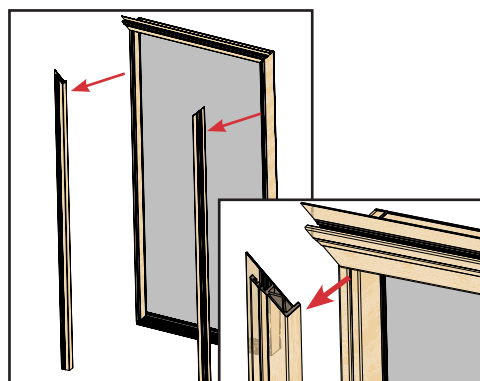


FrameSaver® FusionFrame™

Field Instructions - Two Piece Jambs

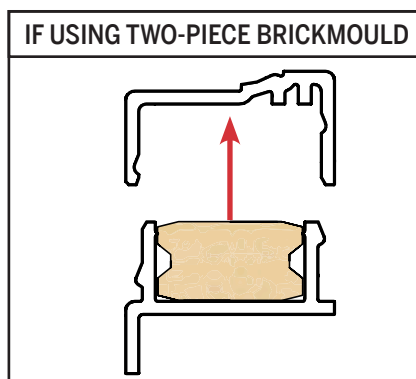


STEP 1: REMOVE ALL JAMB COVERS AND BRICKMOULD AND SET ASIDE.

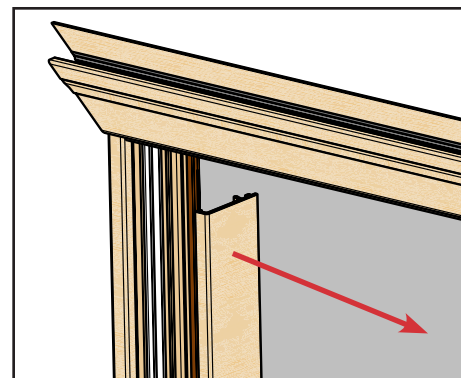


a. If attached, remove the brickmould assembly from the prehung door unit, and set aside.

TIP: Leave the header brickmould installed to help align the top of the door unit during installation.

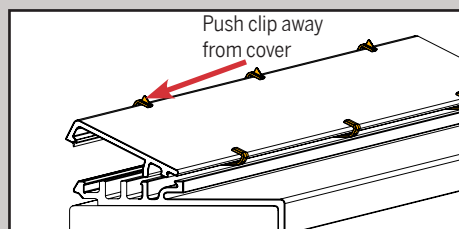


b. To simplify the brickmould install later, remove the covers and set aside. If the header brickmould was left in the unit, be sure to remove the cover and set aside.

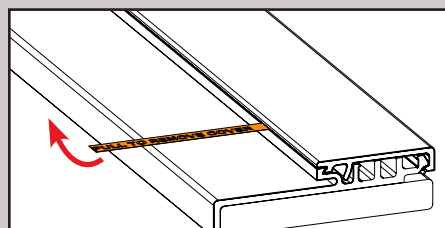


c. Remove the jamb covers using one of the methods outlined below.

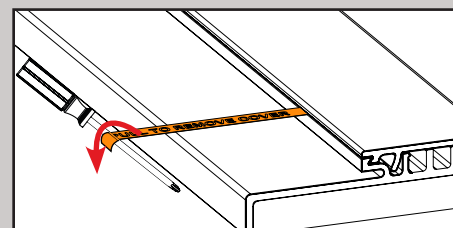
WAYS TO REMOVE JAMB STOP COVER



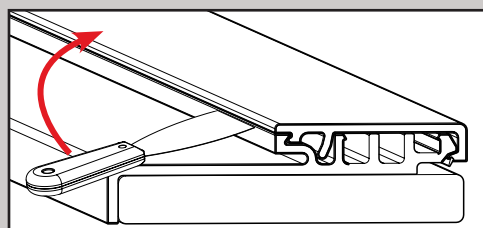
Method 1: If Jamb Cover Clips are installed, push down on the exterior side of the clip to disengage and pull off the clip.



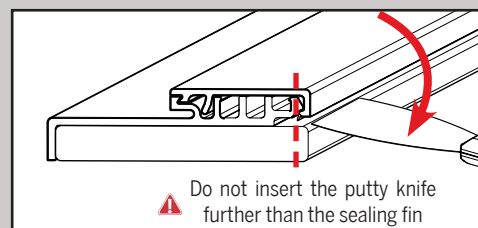
Method 2: Pull the Mylar Tabs by Hand



Method 3: Wrap the mylar tab around a screw driver and pull, giving you something more solid to grasp.



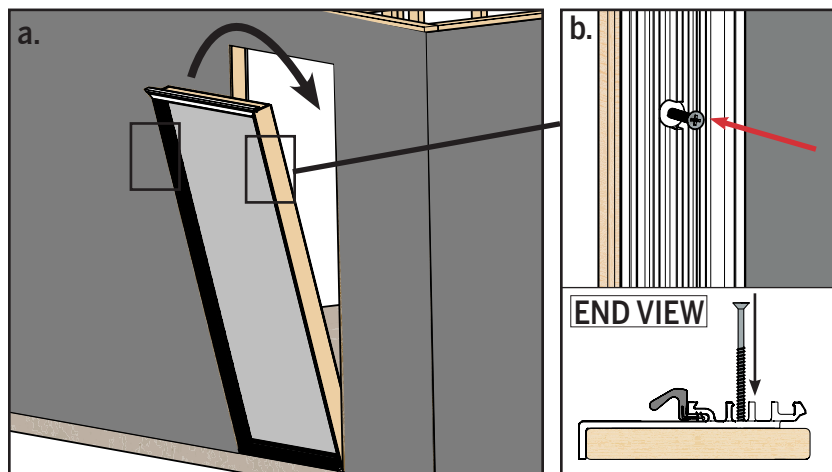
Method 4: Insert a putty knife (or Vinyl Siding Removal Tool) under the cover from the interior side of jamb.



Method 5: Insert a putty knife (or Vinyl Siding Removal Tool) under the cover from the exterior side of jamb and rotate cover upwards.

⚠ Do not insert the putty knife further than the sealing fin

STEP 2: PLACE PREHUNG UNIT INTO THE ROUGH OPENING

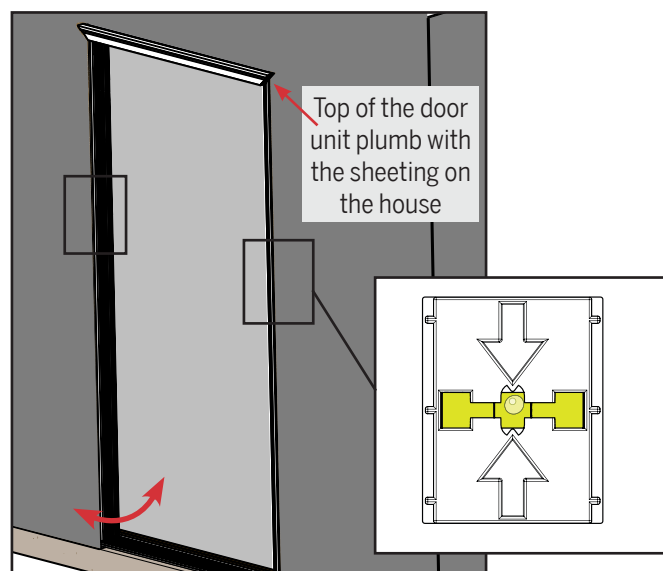


a. Position the door unit into the rough opening.

b. Install fasteners into the upper prenotched locations in the jamb to temporarily secure the unit.

⚠ Do not fully tighten these fasteners

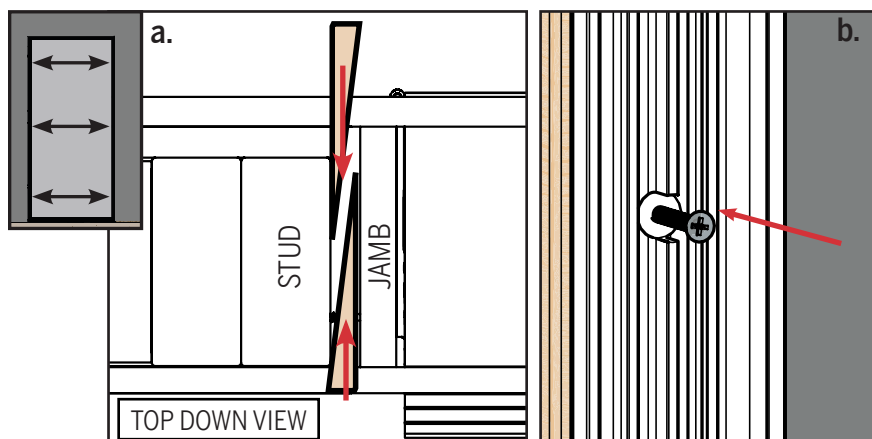
STEP 3: PLUMB THE UNIT IN THE ROUGH OPENING



Keep the top of the door unit plumb with the sheeting on the house and adjust the bottom in and out using the bubble level to plumb the rest of the unit in the rough opening.

Endura recommends using a 6' level to confirm that the door unit is aligned properly before securing into place in step 4.

STEP 4: SHIM AND SECURE THE DOOR UNIT



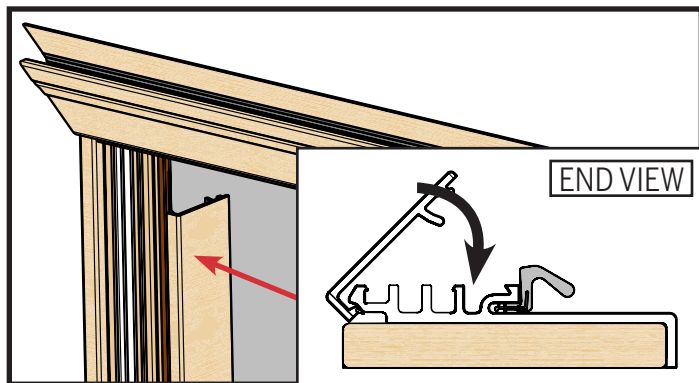
Be sure to insert at least one shim from each side (interior and exterior) to keep the jamb from twisting.

a. Shim the door unit between the jamb and stud to keep it square and plumb, starting behind the upper prenotched location.

b. Secure the fastener about 90% through the jamb. Repeat behind each of the predrilled fastener locations.

c. Once all of the shims and fasteners are installed, confirm margins and tighten fully. If margins are incorrect, add additional shims and repeat steps 4a and 4b.

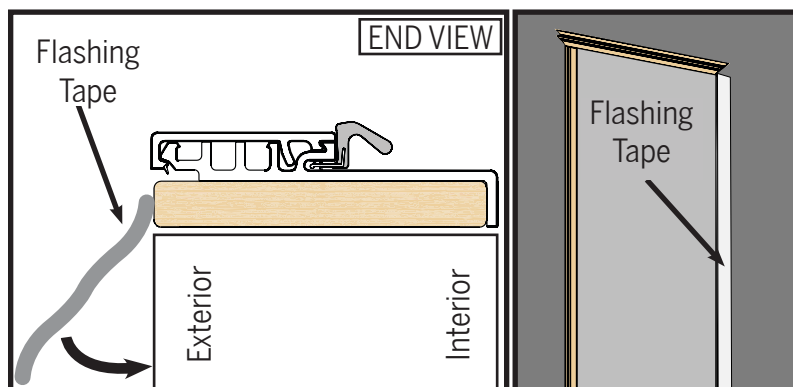
STEP 5: REINSTALL THE JAMB COVERS



- Rotate the cover over the jamb (starting from the outside) and snap it downward along the length of the jamb.
- Apply pressure along the length of the cover to secure.

If you are unable to secure the cover by hand, use a rubber mallet to tap it into place.

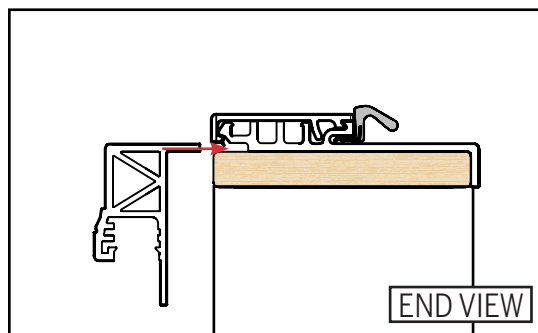
STEP 6: INSTALL FLASHING TAPE



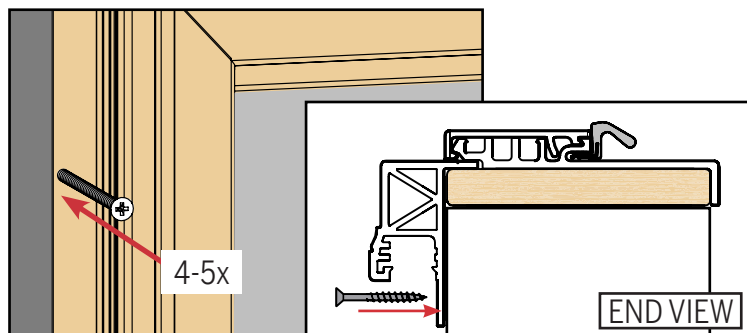
Install flashing tape from the wood edge of the jamb, away from the door opening.

STEP 7: INSTALL BRICKMOULD

1 PIECE BRICKMOULD:



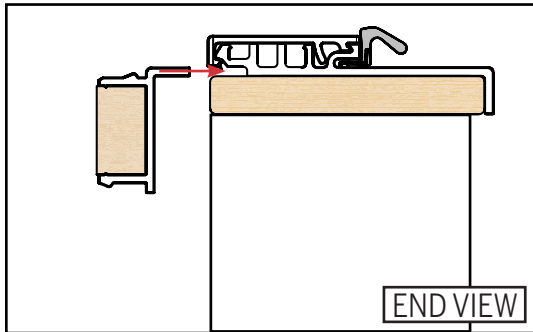
- Insert the leg of the brickmould into the groove of the jamb.



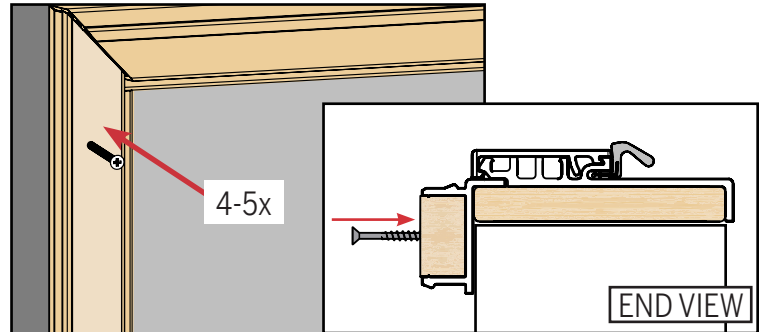
- Install 4-5 fasteners, evenly spaced, through the nailing flange to secure the brickmould to the sheathing.

STEP 7 (CONT.): INSTALL BRICKMOULD

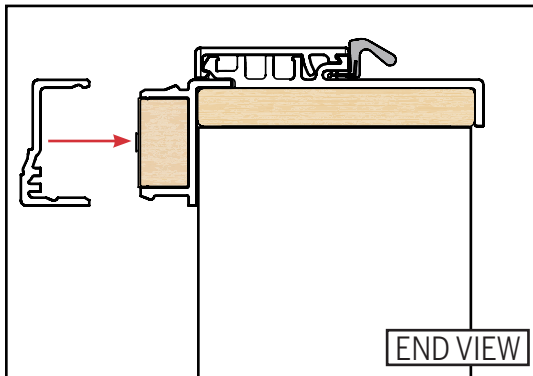
2 PIECE BRICKMOULD:



a. Insert the leg of the brickmould into the groove of the jamb.



b. Install 4-5 fasteners, evenly spaced, through the wood core of the brickmould into the sheathing.



c. Reinstall the brickmould cover.