

# FrameSaver<sup>®</sup> FusionFrame<sup>™</sup> Door Unit Assembly

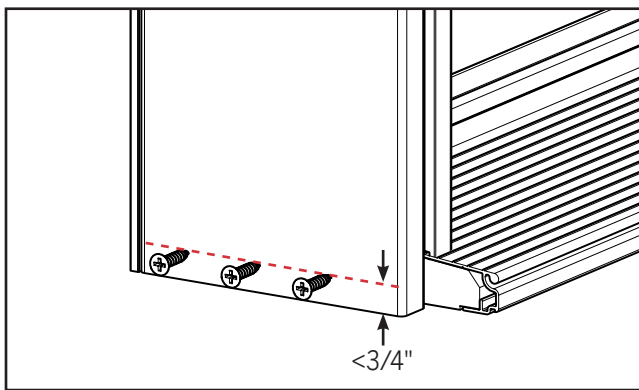


## THINGS TO NOTE:

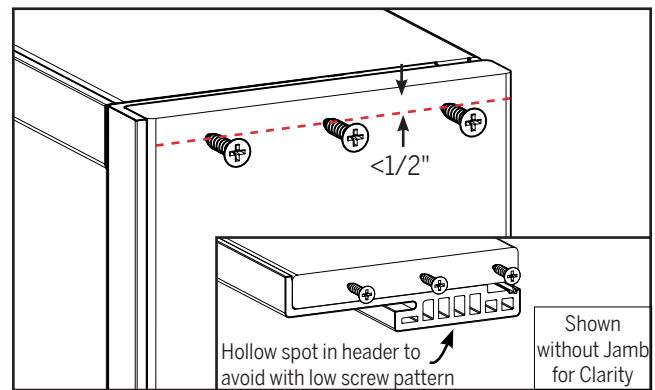
- Headers, regardless of if they are 1-piece or 2-piece, will be installed as 1-piece units.
- While working with the frame components, keep the finished side facing upwards to avoid scratches.

## ALL DOOR UNIT ASSEMBLIES

Door Units should be installed like all other door systems, with the below considerations.

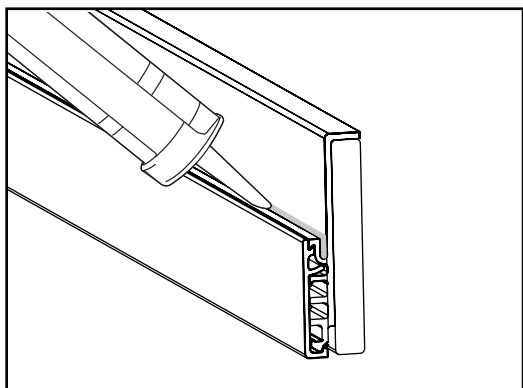


Keep the screw pattern in a straight line within 3/4" from the end of the jamb when assembling to the sill to avoid interfering with the sill system.



Keep the screw pattern in a straight line within 1/2" from the end of the jamb when assembling to the header to avoid hitting the hollow spots in the jambs.

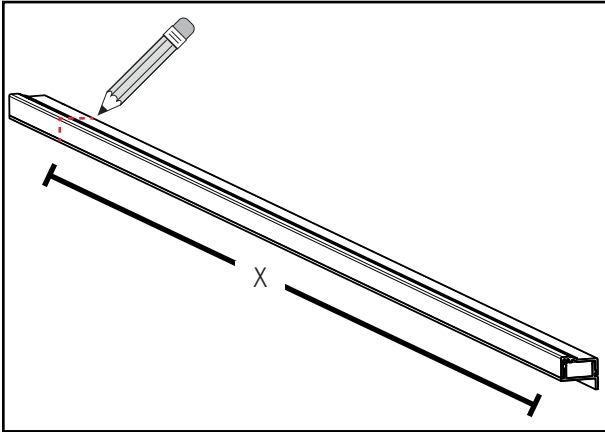
## CONTINUOUS SIDELITE (CSL) DOOR UNITS



When caulking for the inactive panel, aim for the caulk to go towards the weatherstrip kerf. This will prevent caulk from interfering with the jamb cover.

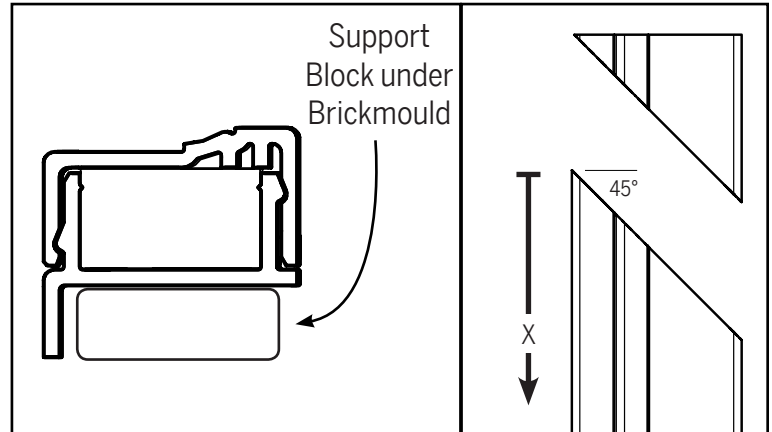
## IF NECESSARY: RESIZING BRICKMOULD

Brickmould will typically be cut and mitered to meet your needs, but if it was ordered uncut or if the length changes, please follow the below steps to modify the brickmould.



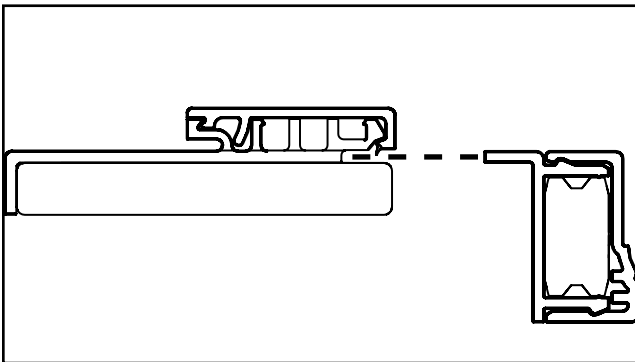
Measure the exterior of the brickmould and mark.

**Inswing Brickmould: Jamb Length + 1-1/4"**  
**Outswing Brickmould: Jamb Length + 1-1/2"**



Position a piece of wood under the brickmould for support and cut the brickmould to length. Keeping the support under the brickmould, make a 45° miter cut from the exterior edge to the interior.

## BRICKMOULD ATTACHMENT



Insert brickmould into the slot along the exterior of the jamb.